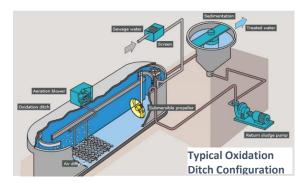
# WASTE WATER TREATMENT

## Waste Water Treatment Plant Upgrade Project, Willcox, Arizona

## **Project Summary**

This project assurance review was sponsored by the Border Environment Cooperation
Commission (BECC) and its sister institution, the North American Development Bank (NADB). The project, under a consent order, would upgrade the exiting plant configuration, constructed in the late 1940s as a single 5-acre facultative lagoon, using an activated sludge process with



oxidation ditches while maintaining the plant capacity (0.6 MGD). The original project design concept had a capital cost of \$9,553,000 accompanied with \$9,413,000 in O&M costs (20-year NPV).

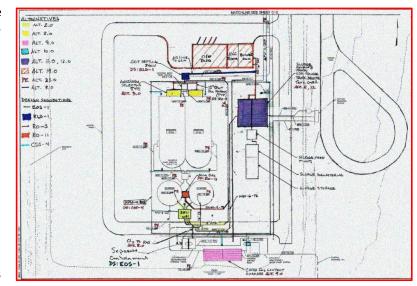
#### **Project Assurance Review Focus**

The project review reviewed the original project design concept concentrating on: reducing residents and business impacts, reducing project complexity, capital and O&M costs, durations and risks. The

key performance drivers were Operational Costs, Regulatory Compliance, and Plant Operations. From a project performance perspective — a keen focus was on maximizing the effluent quality.

# Project Assurance Review Findings

The project review team developed a new design concept generated by implementing 24 alternatives that generated large reductions in capital and



**New Project Concept Alternatives** 

O&M costs. The O&M savings were generate by improving various plant processes; especially cost-effective were those focused on biosolids transportation and WWTP electrical consumption. The *New Design Concept Summary* – shown below – provides the benefit of the project assurance review in term of performance, cost & schedule.

# **New Design Concept Summary**

Strategy Description	Initial Cost	LLC Savings	Schedule	Performa	Value
	Savings		Savings	nce	Increase
Alternatives 1,3; 2,0; 3,0; 4,0;	\$1,072,600	\$4,061,000	2		
5,0; 6,0; 7,0; 8,0; 9,0; 10,0;	(11%)	(43%)	months	+29%	+44%
11,.0; 12,0; 13,0; 14,0; 15,0;					
16,0; 17,0; 18,0; 19,0; 21,0					